



CHANGING THE SCALER ON THE DURANT 57602-401 COUNTER

If cutting short – lower the scaler

If cutting long – raise the scaler

It is usually sufficient to change the last digit in small increments

1. Disconnect power to the machine.
2. Begin at the Count Screen (the main screen).
3. If your machine is equipped with a Programming Enable button (located on or near the control panel) press and hold while performing the next step.
4. Press RUN/PGM, then release the Programming Enable button.
5. Press ENT – now shows Program Scalers.
6. Press SEL – now shows C SCALER on the top line and your current scaler on the bottom line.
7. Press SEL to move to the digit you want to change.
8. Use the + or – buttons to change the value of the digit.
9. Enter a new Scale Factor using the arrow buttons.
10. Press ENT to lock in the new reading.
11. Press EXIT and then RUN/PGM to return to the Count Screen.
12. Test the counter, repeat as necessary.
13. When finished, disconnect power to the machine, move the #7 Dipswitch back to the ON (up) position and reinstall the counter, control panel or access hole cover that was removed.
14. Reconnect power to the machine.